

# OVERVIEW

## Material Irradiation Damage Studies at BNL BLIP

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K. McDonald, Princeton U

N. Mokhov, FNAL

(Oct. 20, 2009)

**(BLIP = Brookhaven Linac Isotope Production Facility)**

## Study effects of:

**Proton and/or neutron irradiation  
on promising solid high-power TARGET materials  
(*i.e.*, various graphite grades, carbon composites, low-Z  
composites such as AlBeMet, super-alloys)**

- **mechanical properties**
- **thermal expansion**
- **thermal annealing**
- **thermal/electrical conductivity**
- **Oxidation** (high temp. furnaces and precision scales)
- **Photon-spectra (Ge detector)**

**Also, take advantage of the primary proton beam as well as of the neutron field generated thru spallation with isotope targets to study:**

- Nano-structured protective coatings and films (NuMI horn material, alumina and/or titania nano-coatings)
- Detector crystals (CZT or SiO<sub>2</sub> for LHC 0-degree calorimeter)
- Permanent Magnet demagnetization (Hall probe)

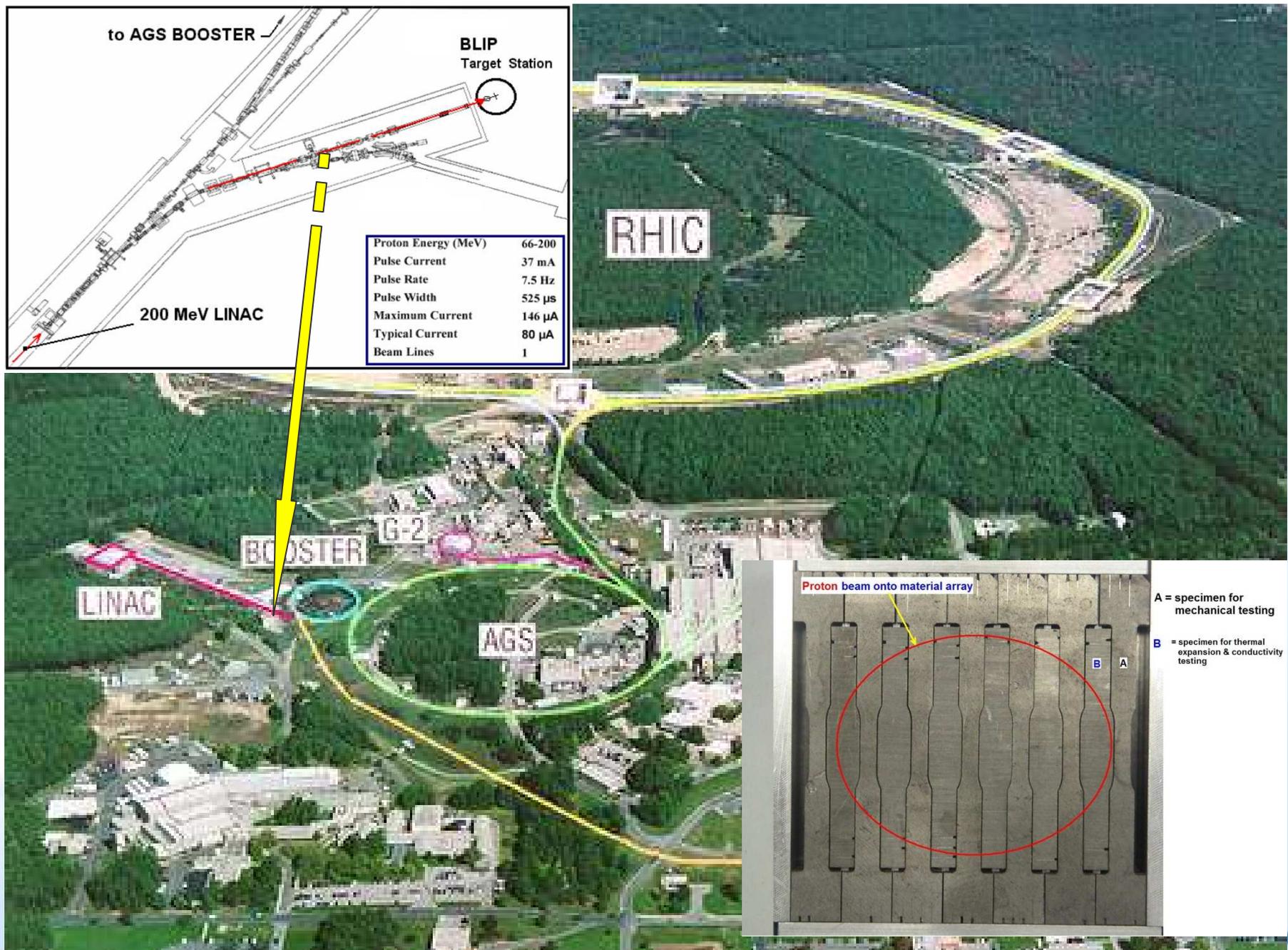
Use the BNL Linac proton beam to induce  
Radiation Damage by:

200 MeV or 112 MeV Protons from the BNL Linac

or by

Neutron irradiation from spallation (protons on  
isotope targets) upstream

(includes, other than the predominant neutrons,  
secondary protons, electrons and gammas)



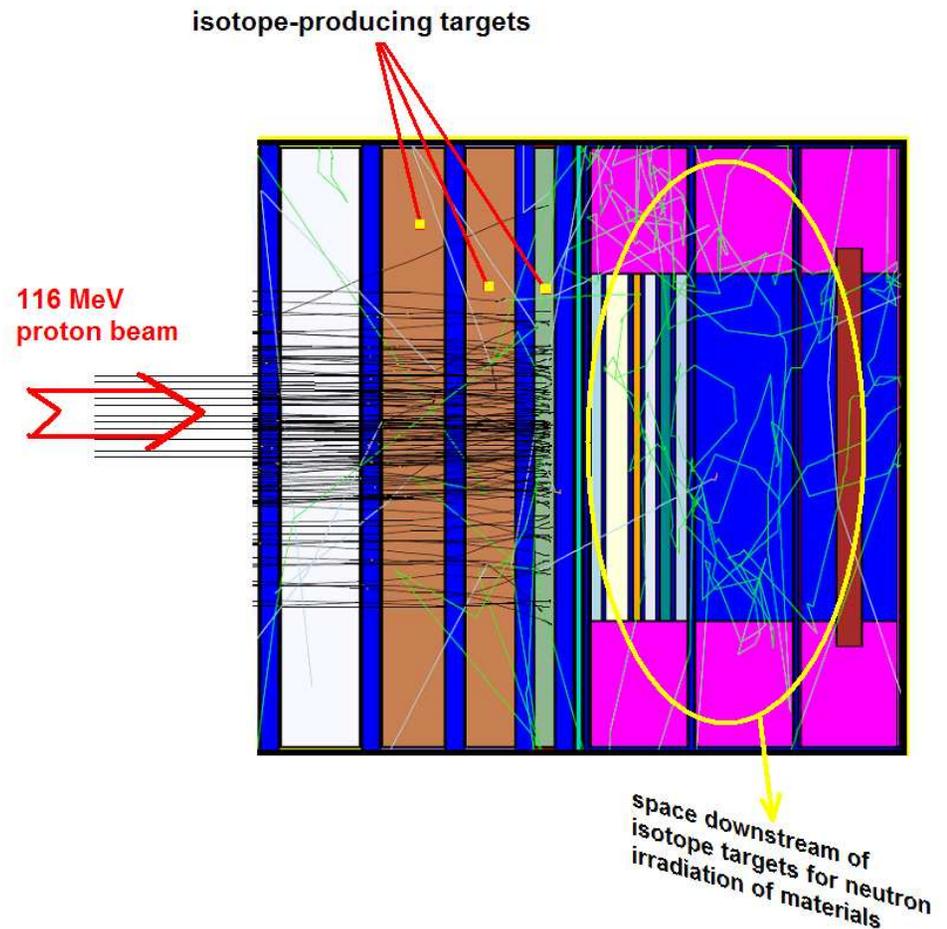
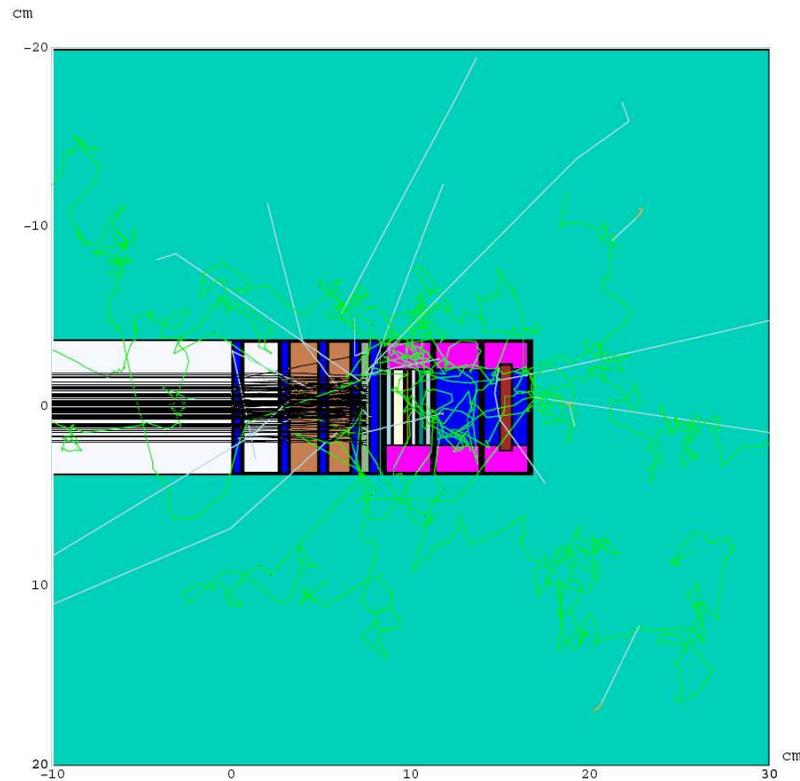
## BLIP Parameters

Rep Rate	=	6.67 Hz
Pulse Length	=	440 micro-secs
Micropulse length	=	5 ns
Micropulse structure	=	200.25 MHz
Average Current*	=	79-80 micro-A
6 sigma beam within	=	2-inch diameter

**Beam Gaussian ==> 1 sigma = 4.233 mm**

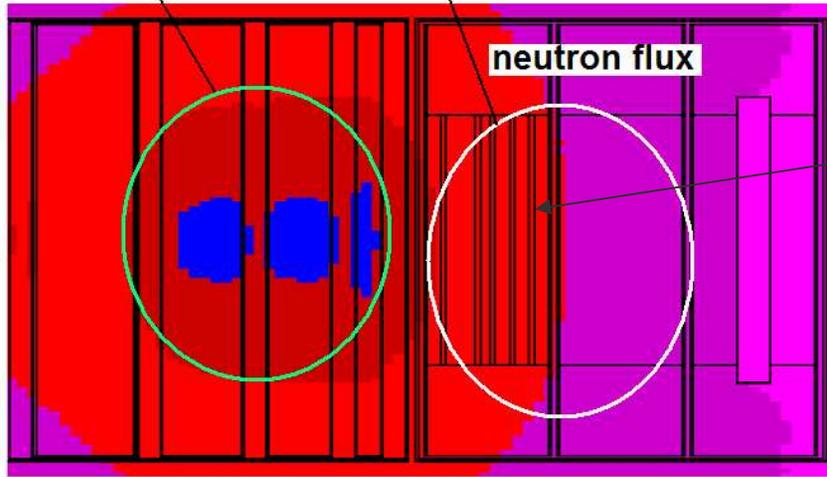
**\* Average current in previous RUNS averaged from 82 to 94 micro-Amps**

# BLIP Target Station Set-up for medical isotope production and target material irradiation



isotope targets

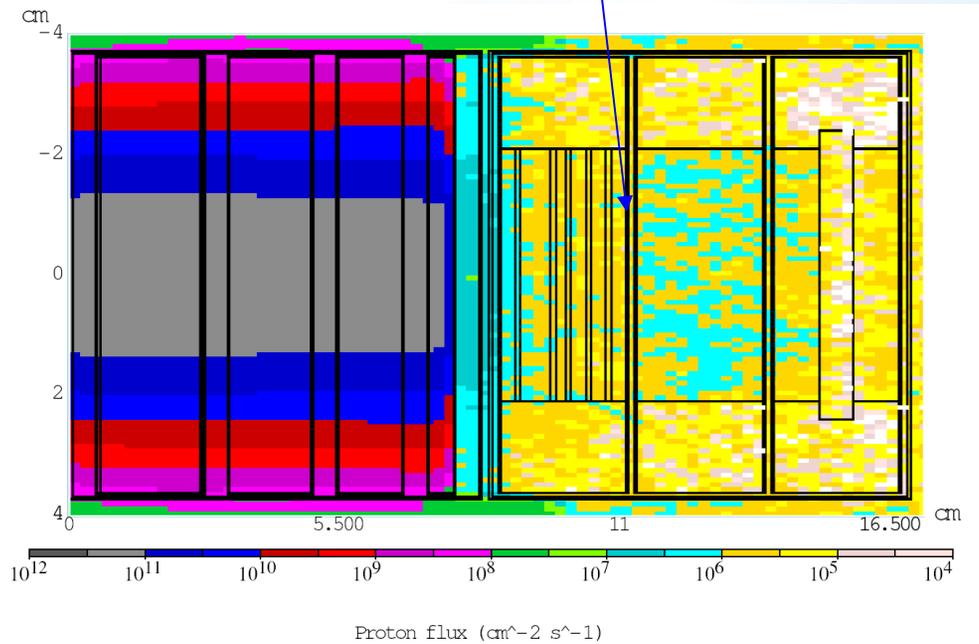
neutron radiated materials



Neutron and Proton Fluxes at Target Material space during when BLIP is used as "neutron source"

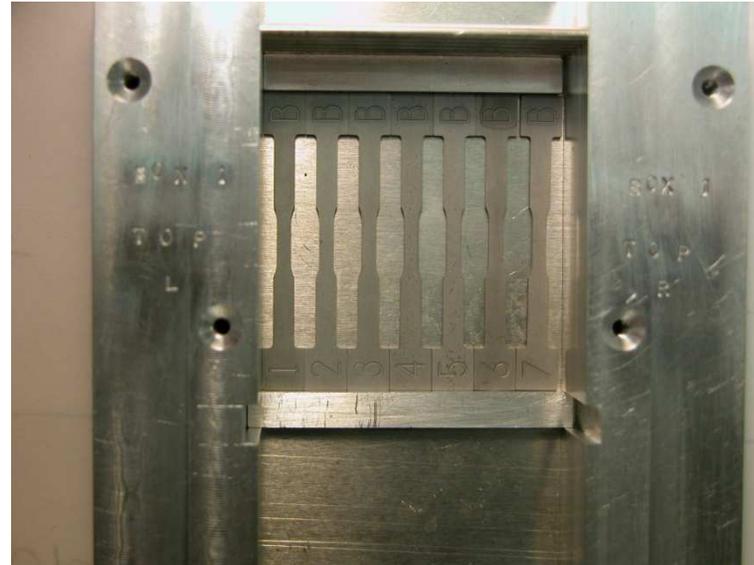


**NORMALIZED neutron flux at BLIP target station (by N. Mokhov, FNAL)**

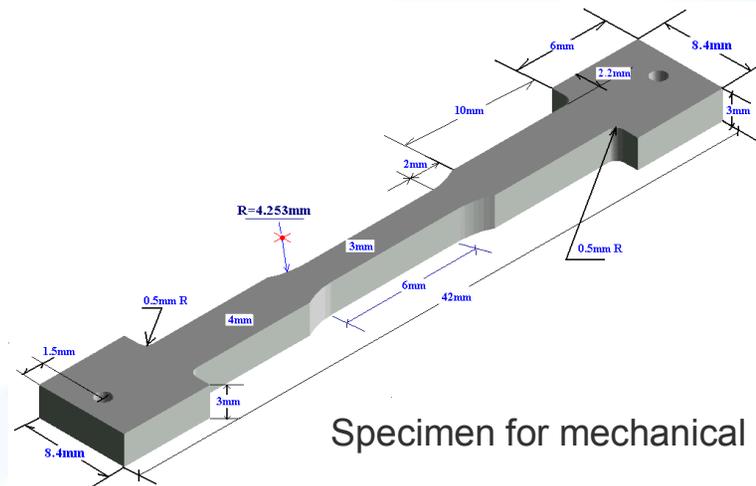
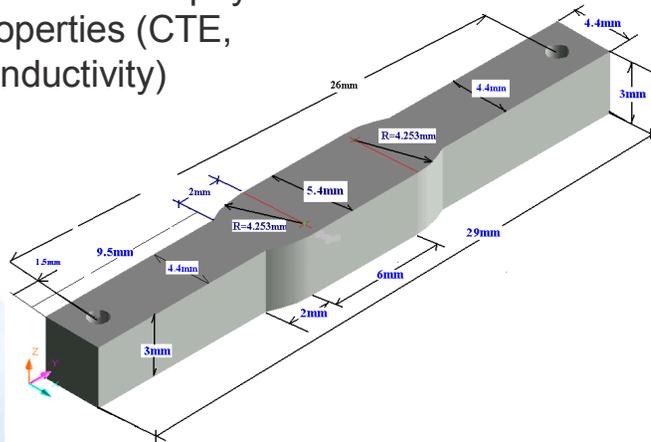


Proton flux (cm<sup>-2</sup> s<sup>-1</sup>)

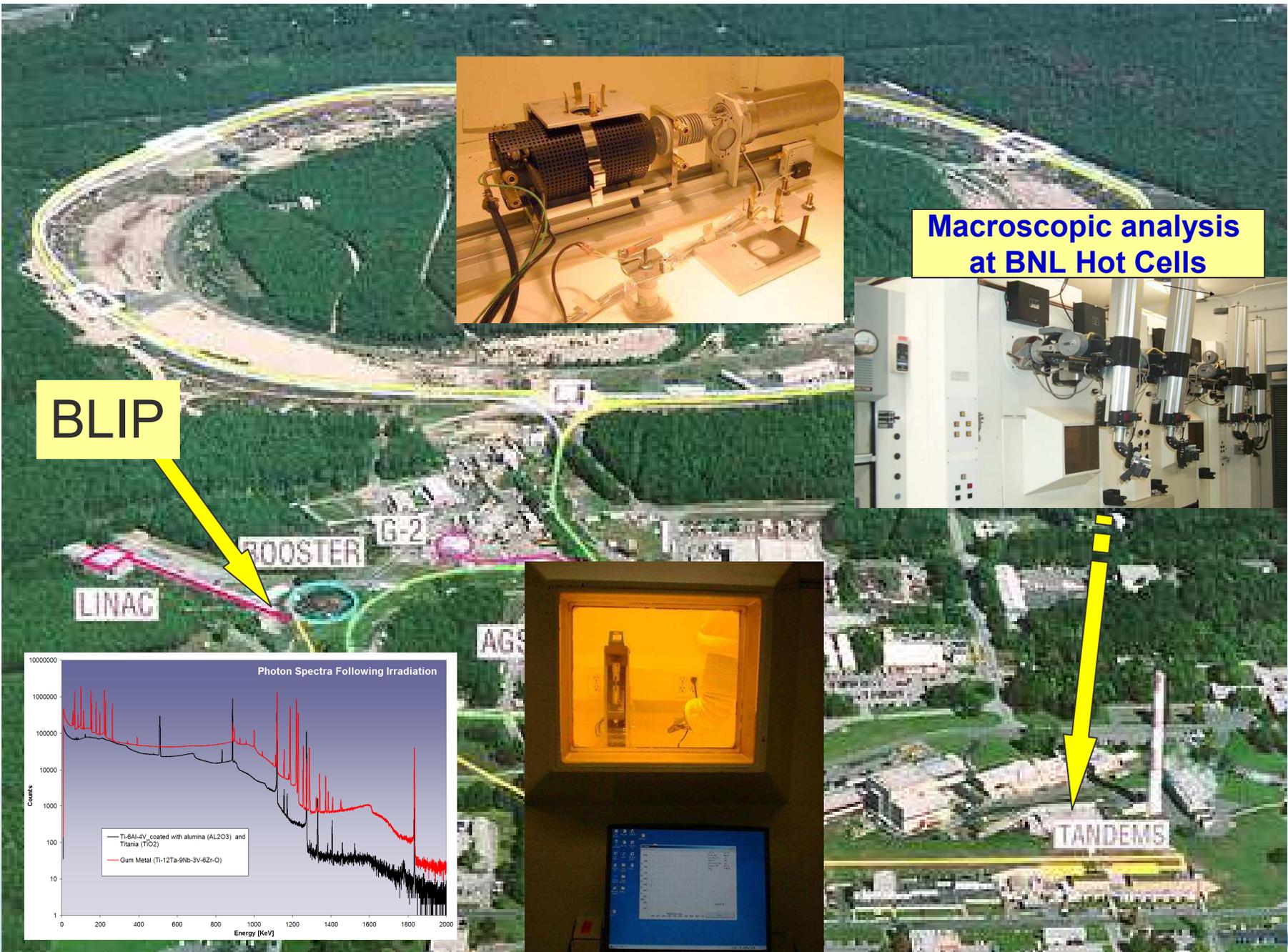
# Typical assembly of target material irradiation specimens



Specimen for physical properties (CTE, conductivity)

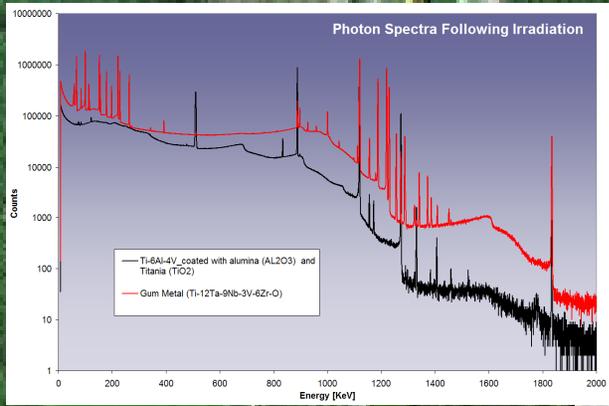


Specimen for mechanical properties



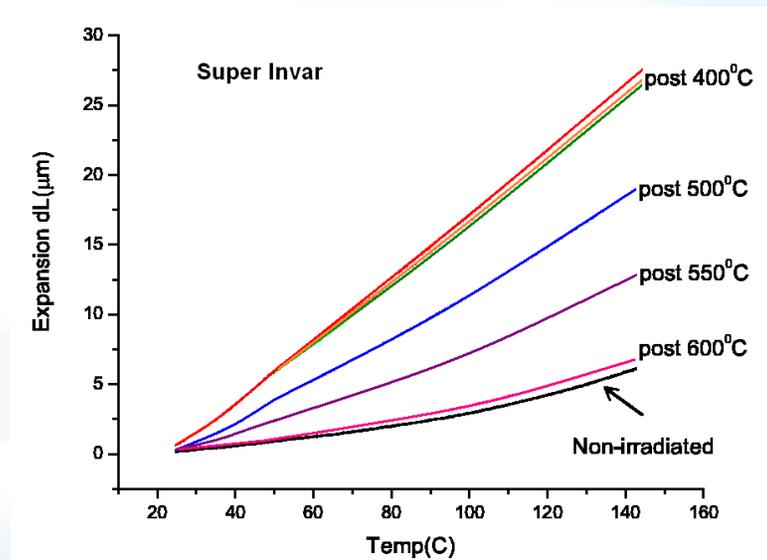
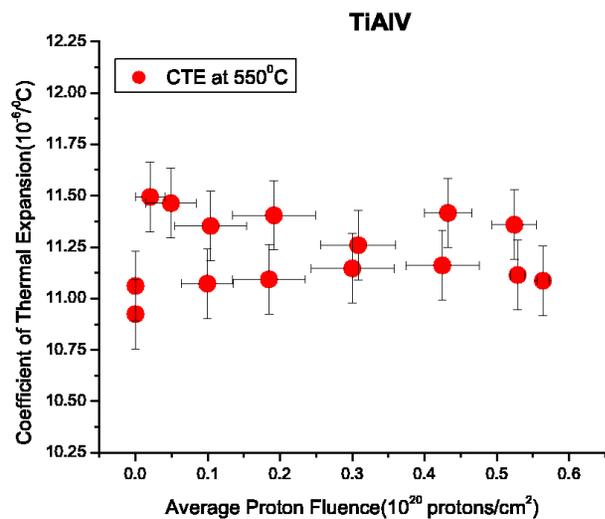
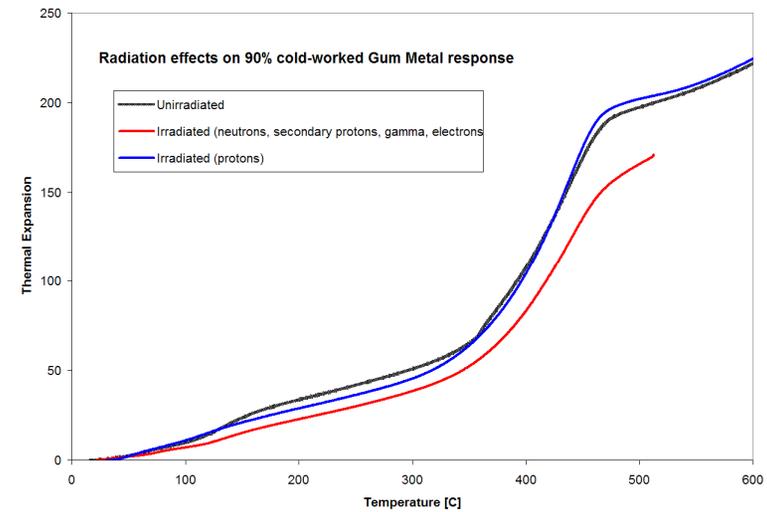
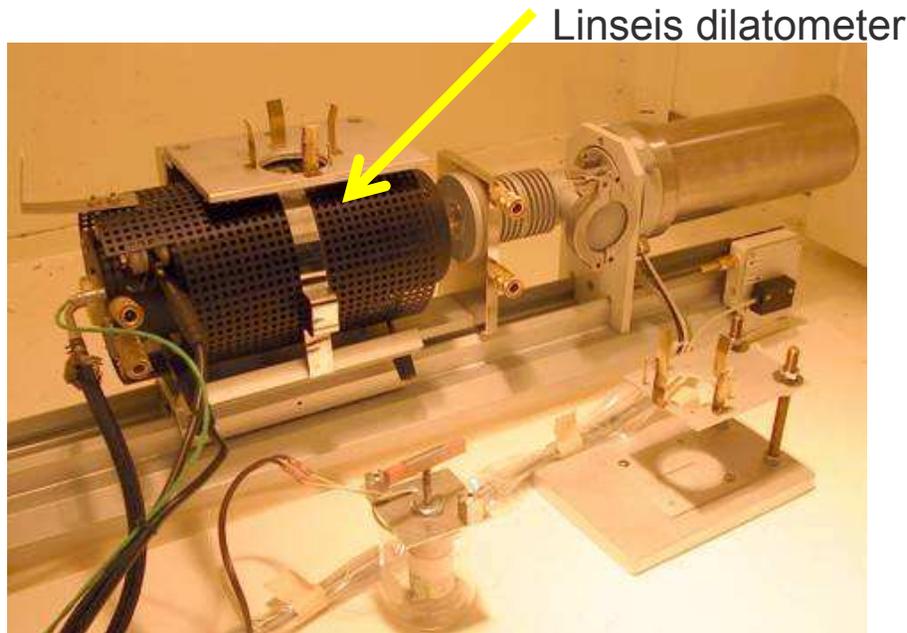
**BLIP**

**Macroscopic analysis  
at BNL Hot Cells**

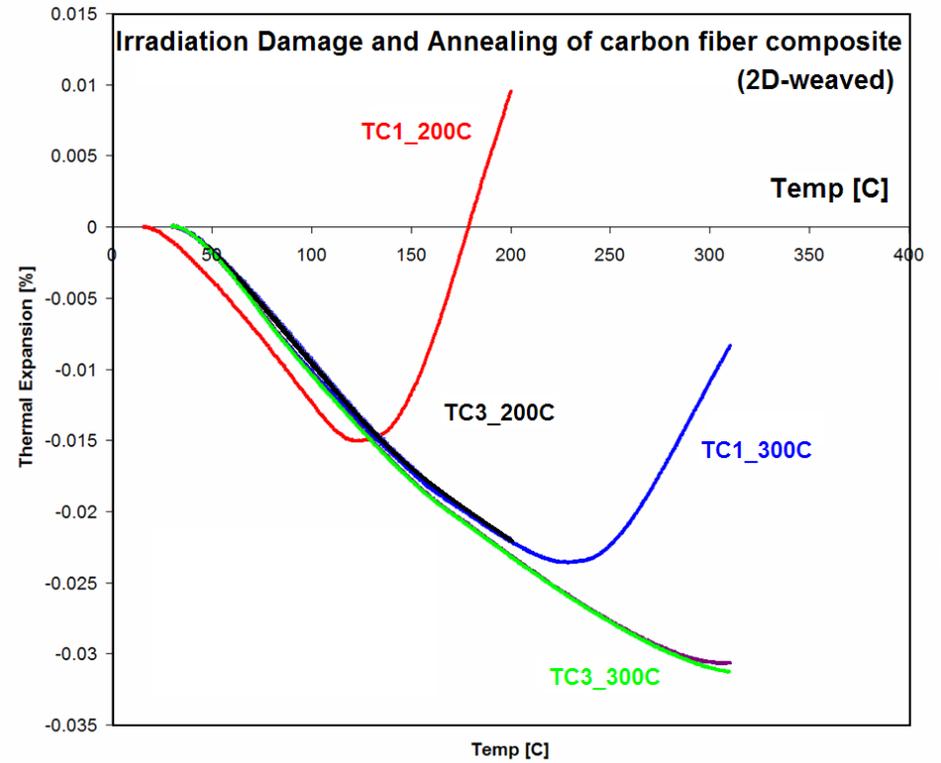
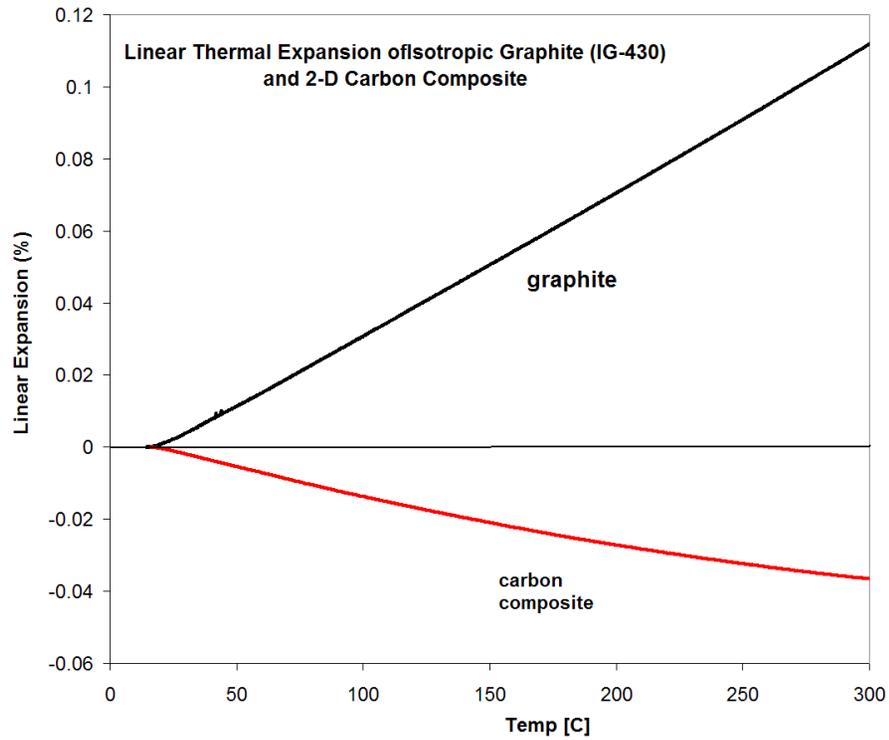


# High-Sensitivity Measurements of Thermal Expansion (prior & after irradiation)

## Controlled post-irradiation Annealing

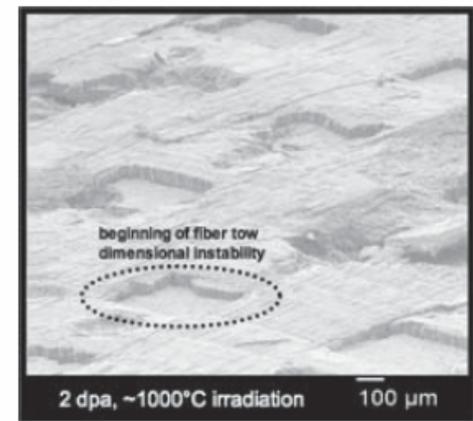
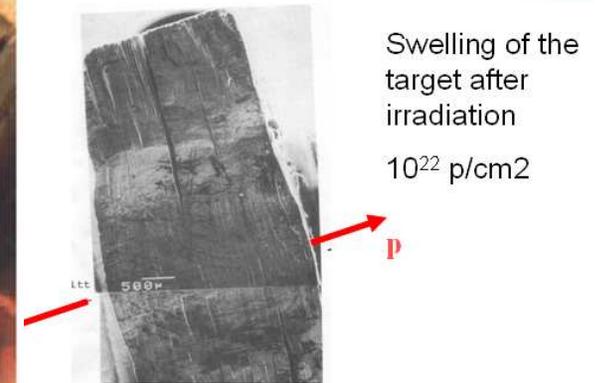
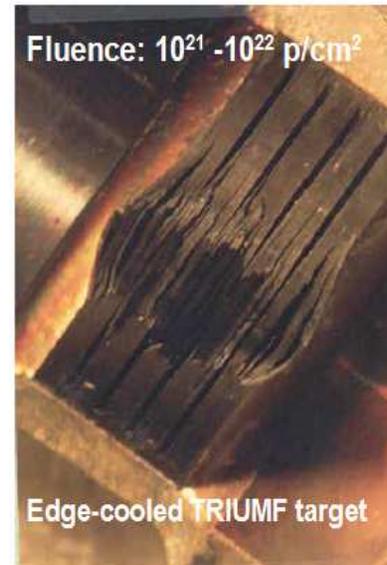
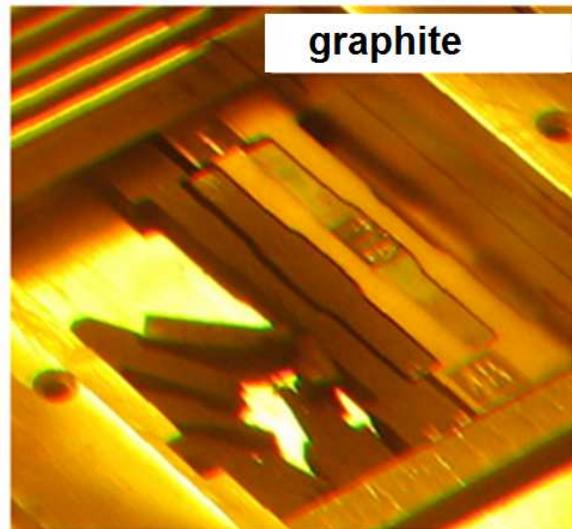
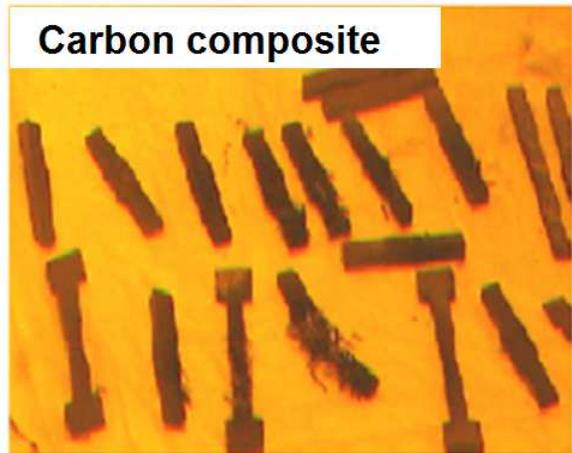


# Studies of radiation damage reversal in graphite and carbon-carbon composite



# Damage Assessment of Graphite and Carbon Composite

IDENTIFICATION OF AN IMPORTANT FLUENCE THRESHOLD  $\sim 10^{21}$  protons/cm<sup>2</sup>



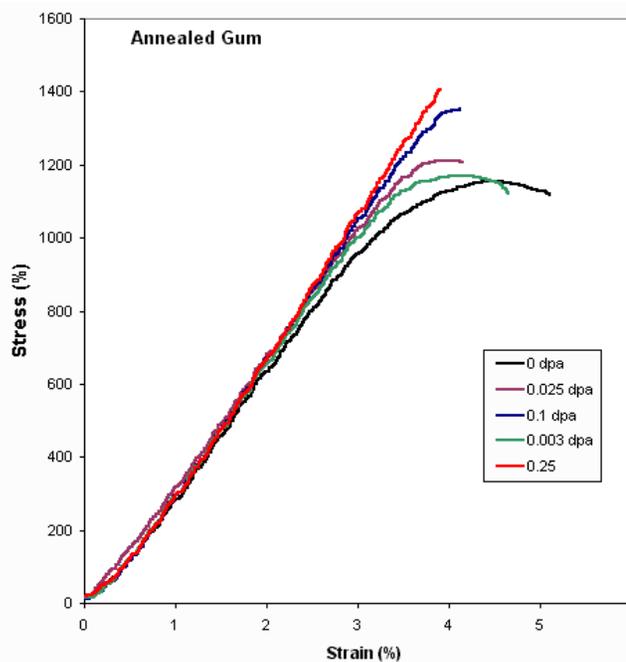
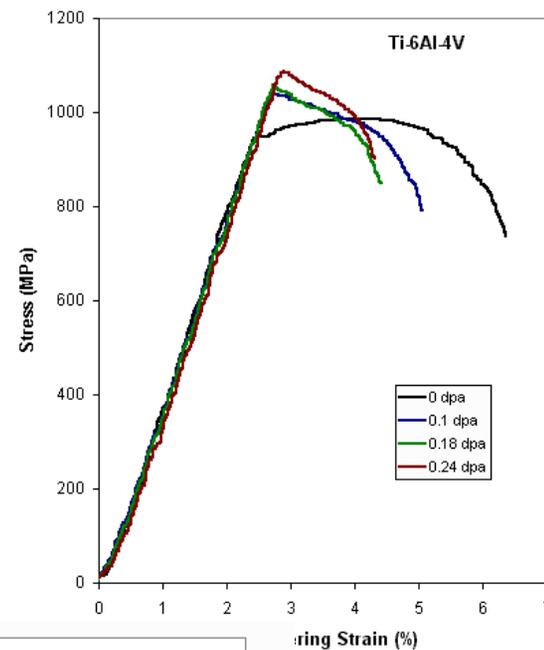
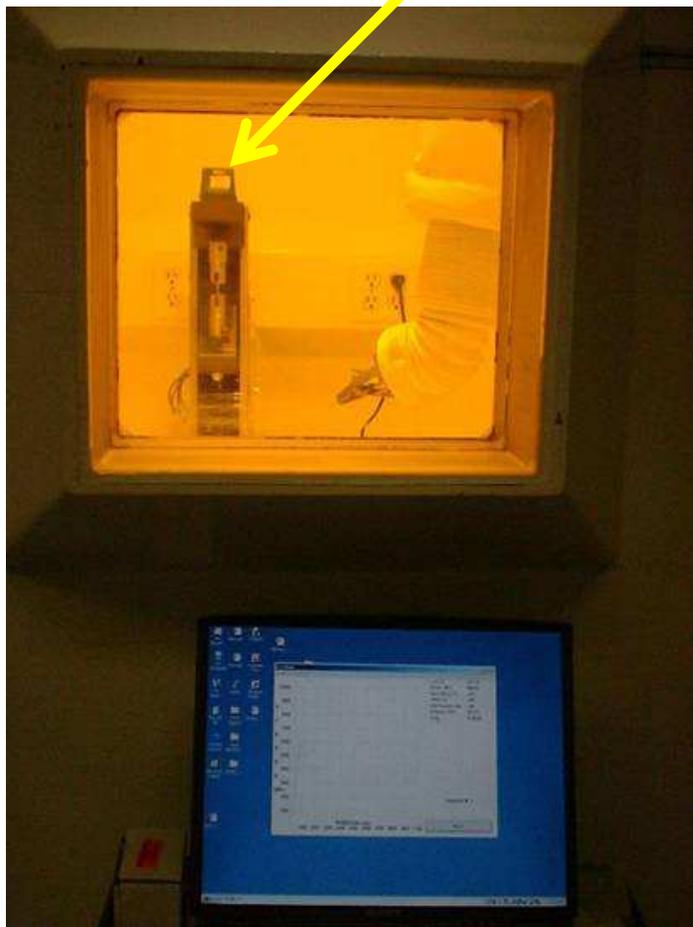
Confirmation by independent studies/observations

Multiple experimental verification of damage at BNL

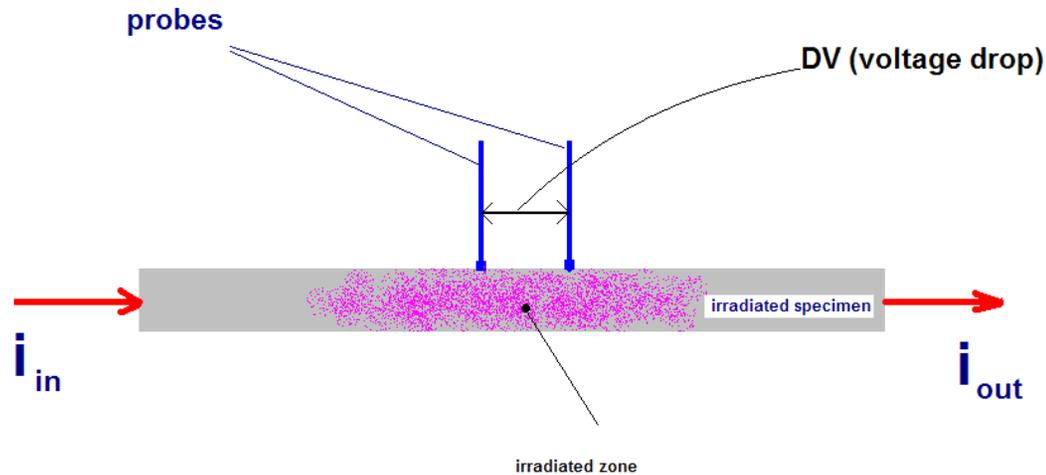
Brookhaven Science Associates

# Effects of irradiation on stress-strain relations (strength, ductility loss, etc.)

Tinius-Olsen tension tester



# Experimental set-up for thermal conductivity degradation of irradiated target materials



Thermal conductivity  $\sim$  electrical conductivity  
(Weidemann-Franz)

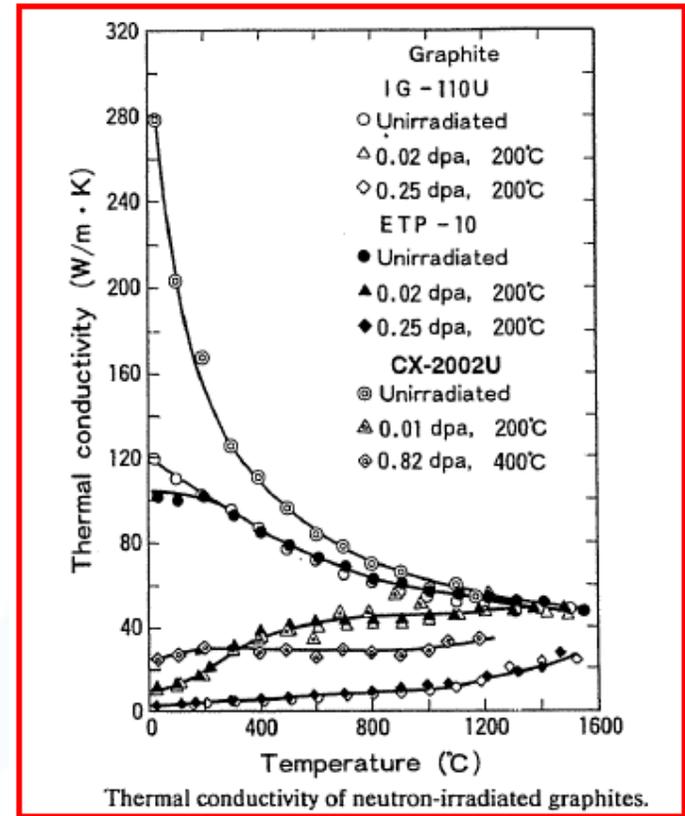
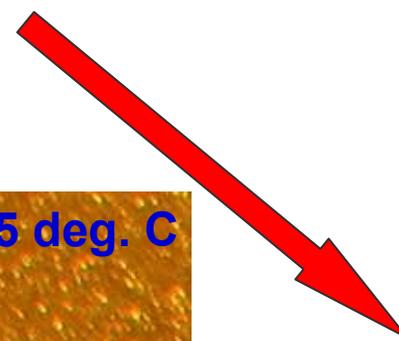
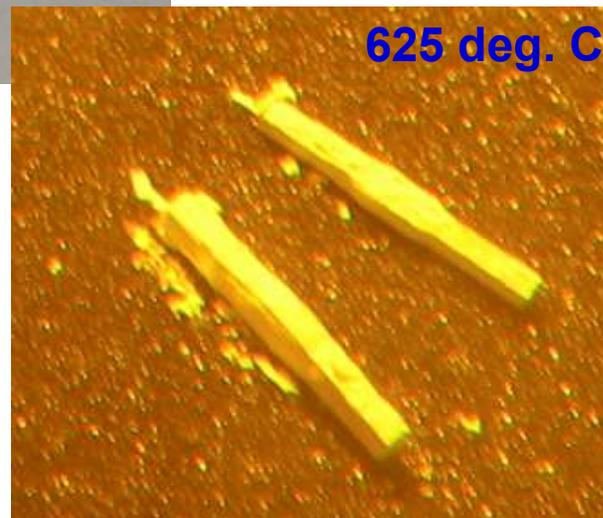
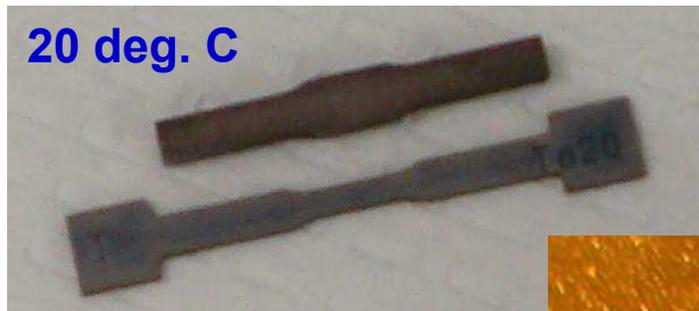


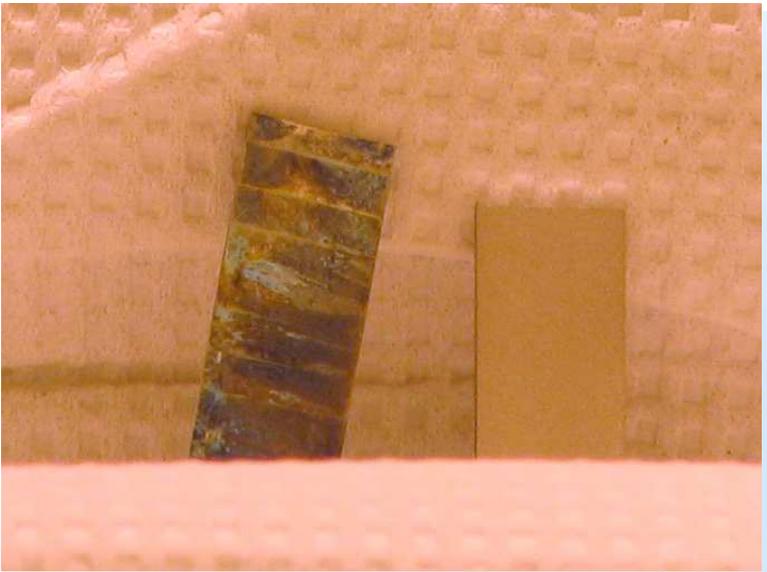
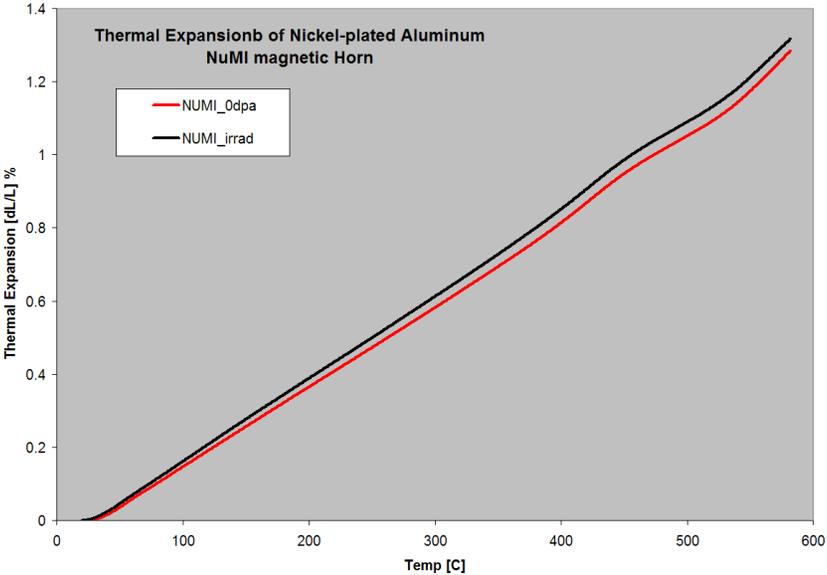
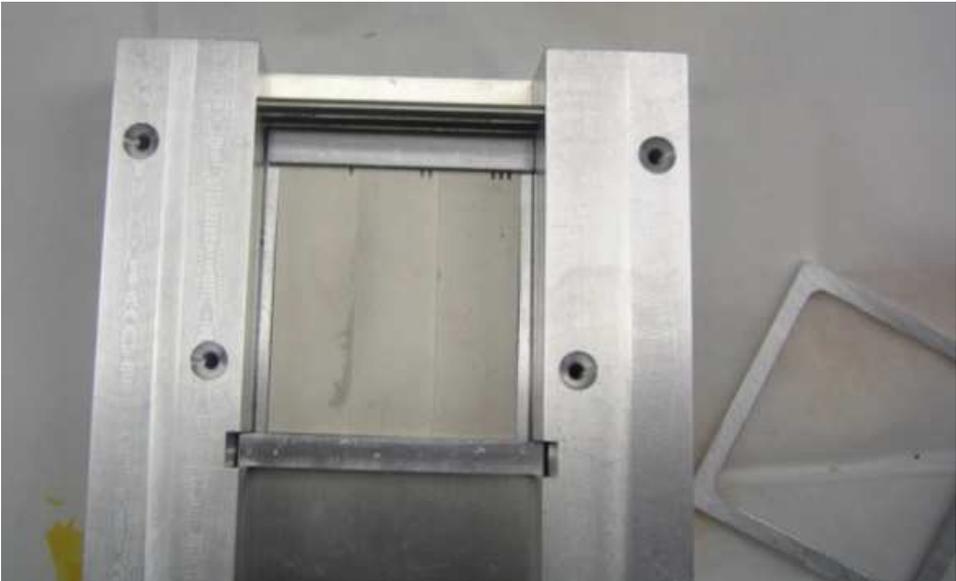
Figure depicts the accelerated loss of conductivity observed in graphite under modest neutron irradiation

# Experimental Set-Up addressing Oxidation/Volumetric Change (*i.e.*, tantalum)

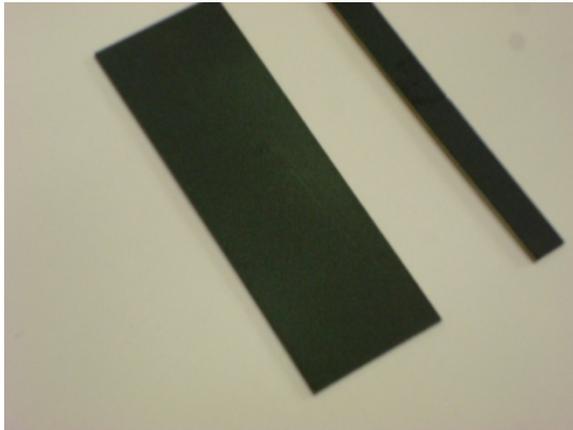


**Accelerated Ta Oxidation:**  
**Present of a third element**  
**Radiation-induced oxidation acceleration ?**

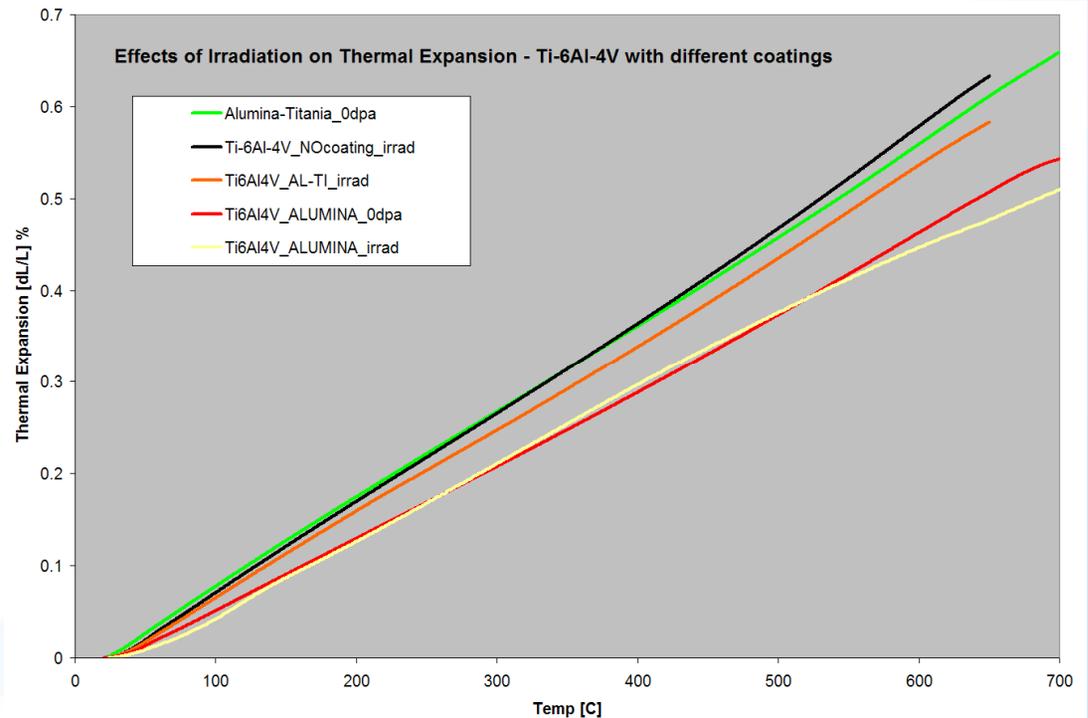
# Irradiation, temperature and aggressively corrosive environment effect on Ni film with aluminum substrate (NuMI horn material)



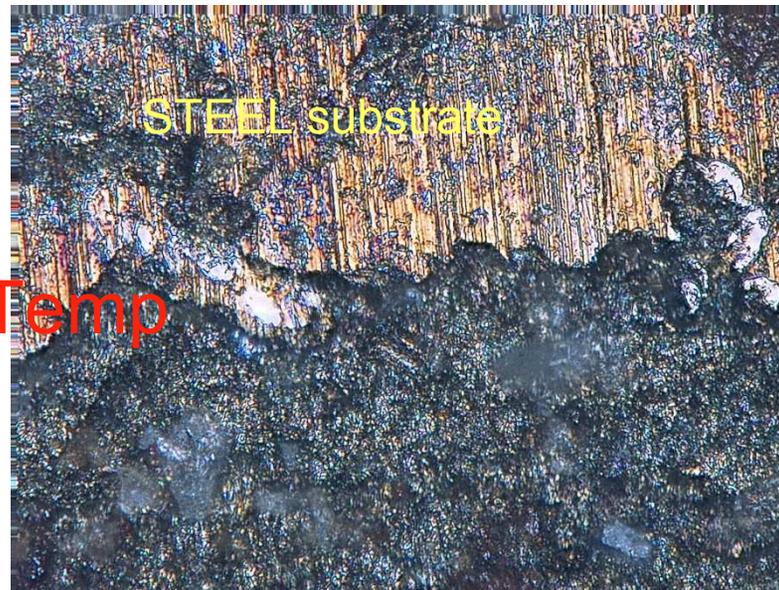
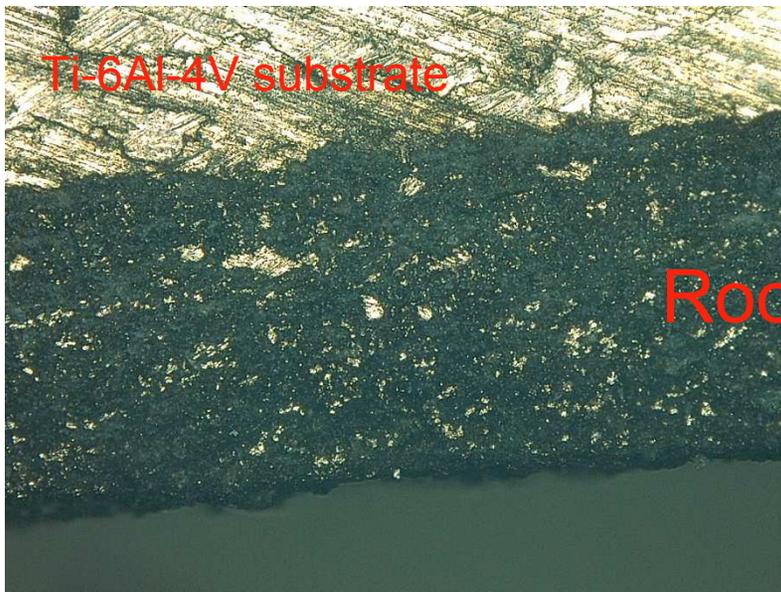
# Irradiation and Temperature Effects on Nanostructured Coatings/Films



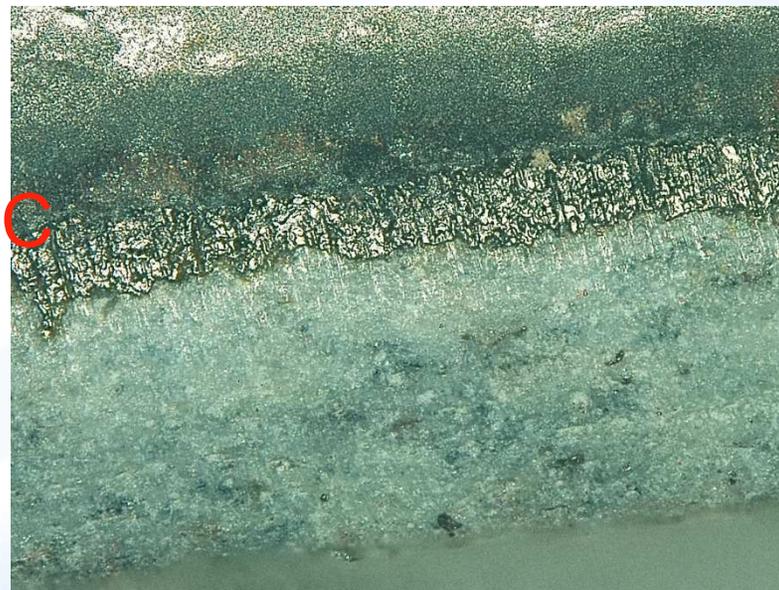
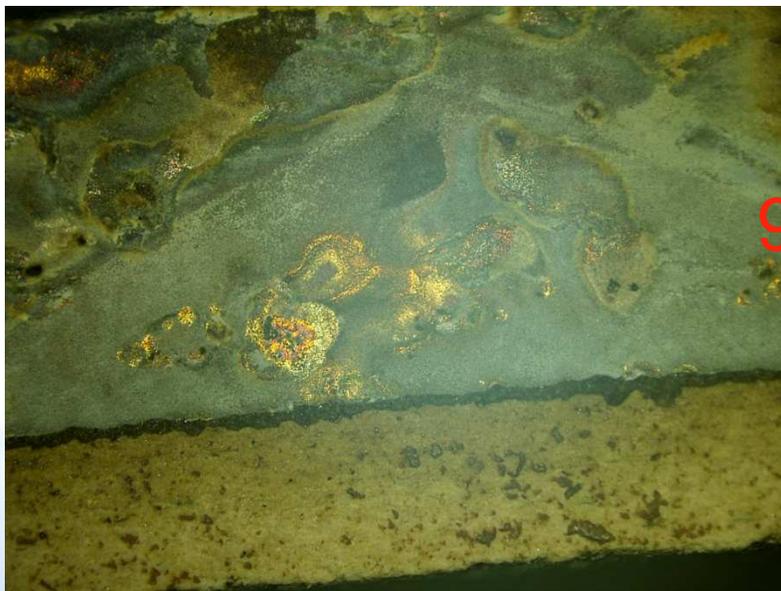
- Ti-6Al-4V substrate with 200  $\mu\text{m}$ -thick coating consisting of 87% Alumina and 13 % Titania [nanosize = 30 nanometers]
- Ti-6Al-4V substrate with  $\sim 600 \mu\text{m}$ -thick  $\text{Al}_2\text{O}_3$  coating
- Alloy steel 4130 substrate with  $\sim 600 \mu\text{m}$ -thick  $\text{Al}_2\text{O}_3$  coating
- 4130 steel substrate with  $\sim 600 \mu\text{m}$ -thick with amorphous Fe coating



# Temperature Effects at coating/substrate interfaces

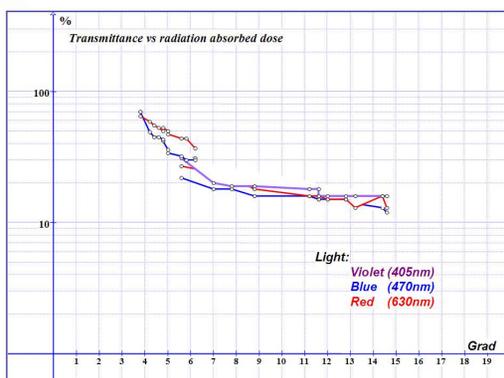
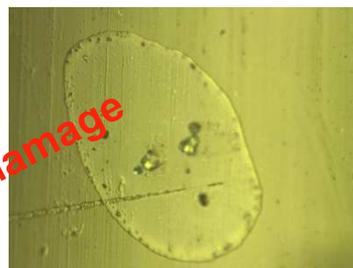
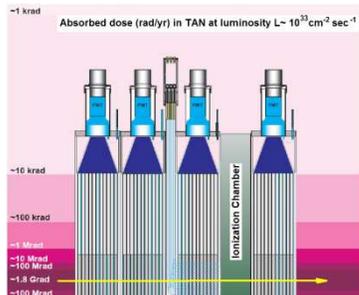


Room Temp



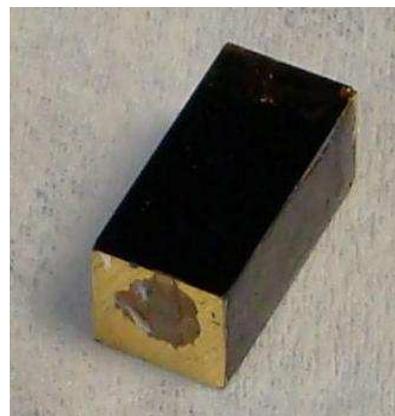
900 C

# SiO<sub>2</sub> Irradiation (LHC 0-degree Calor.)

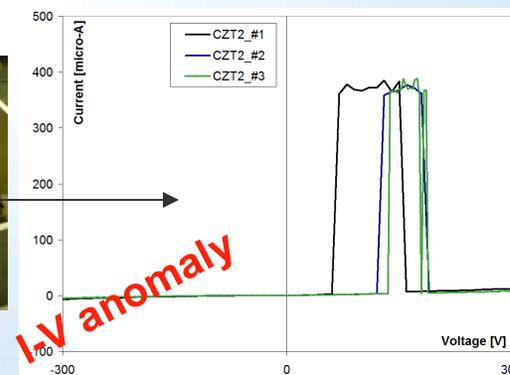
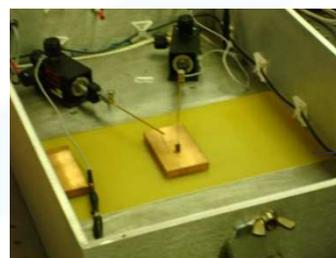
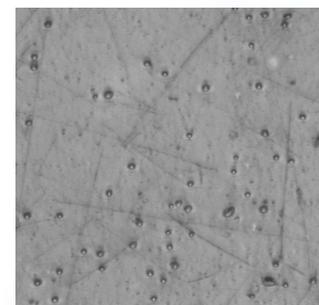


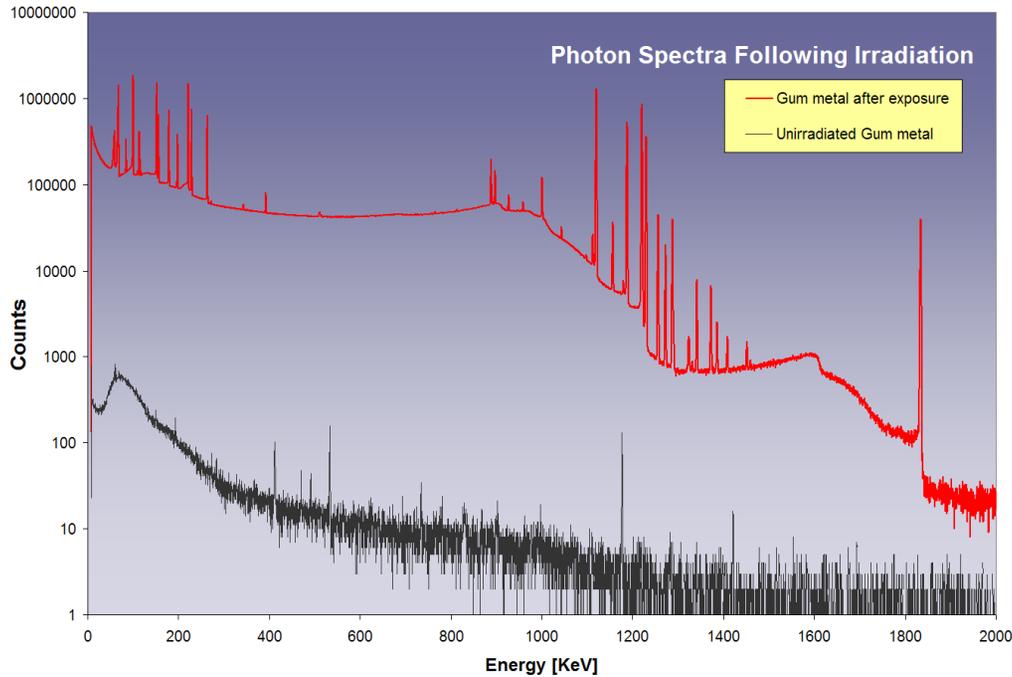
**Grad level exposure and serious degradation of photo-transmission**

# CZT Crystal Irradiation

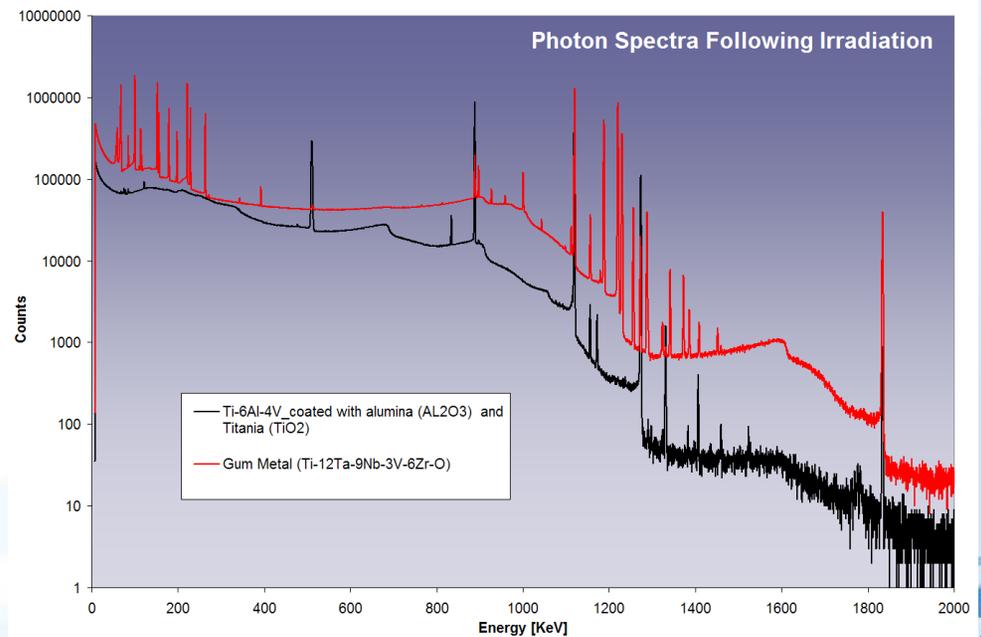


Observed damage:





Gamma Spectra Following Irradiation of “gum metal” titanium alloy using High-Sensitivity Ge Detector



# In Planning →

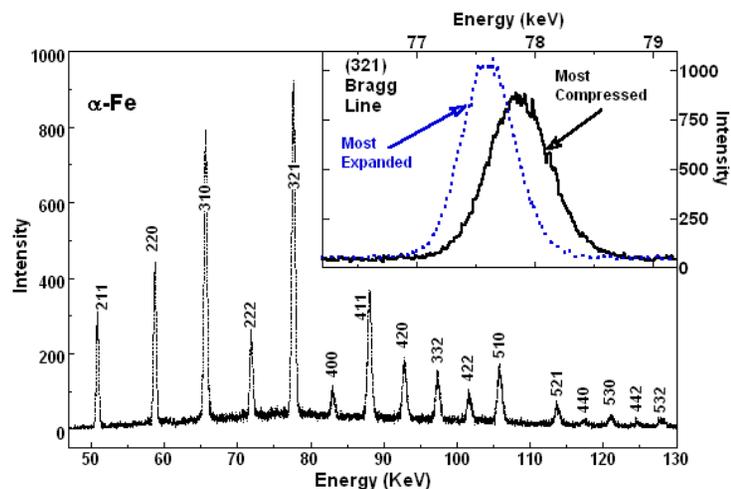
at the BNL

National Synchrotron Light Source

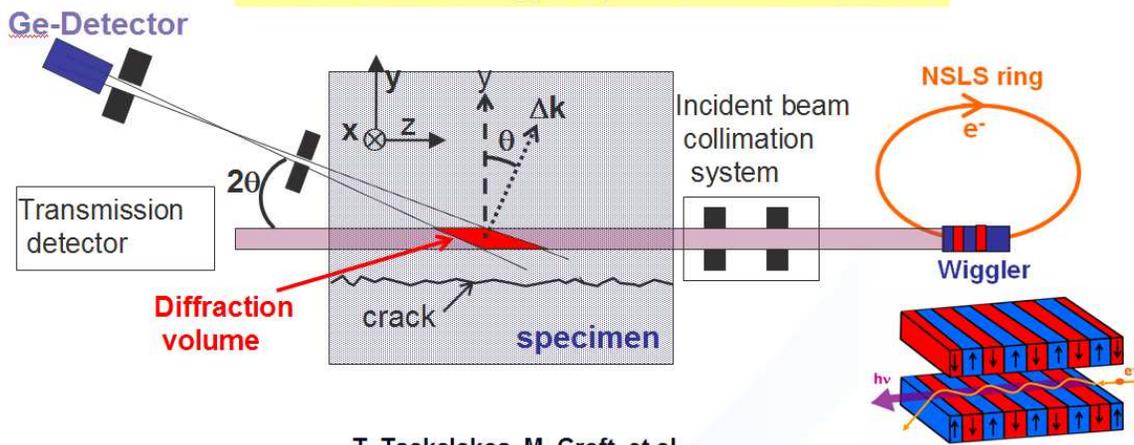
**Powder diffraction experiments up to 2000 C at NSLS (X-ray Powder Diffraction and Pair Distribution Functions)**

Use high-temperature diffraction data to characterize micro- and nano-defect structure following irradiation.

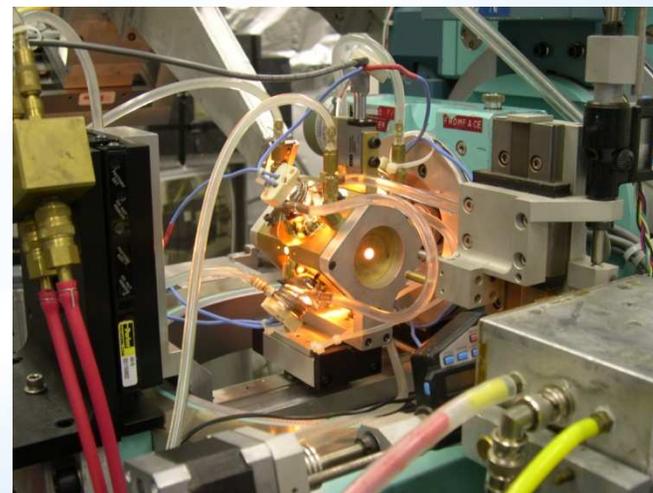
Cross-correlate PDF and Strain/Phase Mapping techniques at BNL Light Source (NSLS)



## “White Beam” Energy Dispersive Diffraction Mode



T. Tsakalacos, M. Croft, et al.





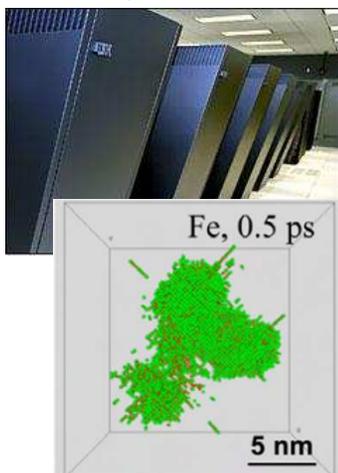
## **Characterization of Advanced Materials Under Extreme Environments for the Next Generation Energy Systems**

<http://www.bnl.gov/camworkshop/>

Irradiation & macroscopic assessment



o Molecular Dynamics  
o Monte-Carlo analysis



Synergistic Model at BNL addressing materials under extreme radiation fluxes, temperatures and corrosive environments

Link damage, x-ray characterization, nano-structuring of resistant lattices and simulation

Visualization of damage  
(X-ray probing/strain mapping)  
Light Source



Re-engineering of nano- /micro-structure at CFN

